RISO, INC. **PARTS CHANGE INFORMATION**

PART: 6300 SEPARATOR FAN ASSEMBLY **ISSUE #: 025**

JAPAN:TI-071

NEW PART NUMBER: 011-93310 NEW DESCRIPTION: SEPARATION FAN ASSEMBLY OLD PART NUMBER: 014-93315 OLD DESCRIPTION: SEPARATION FAN ASSEMBLY II (6300)	[ ] New [X] Modified [ ] Obsolete [ ] Other
Compatible: [X] Not Compatible: [ ] Old/Obsolete: [Y]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [X] Easier Operation [ ] Other	SERIAL #: 95450472	RC 6300

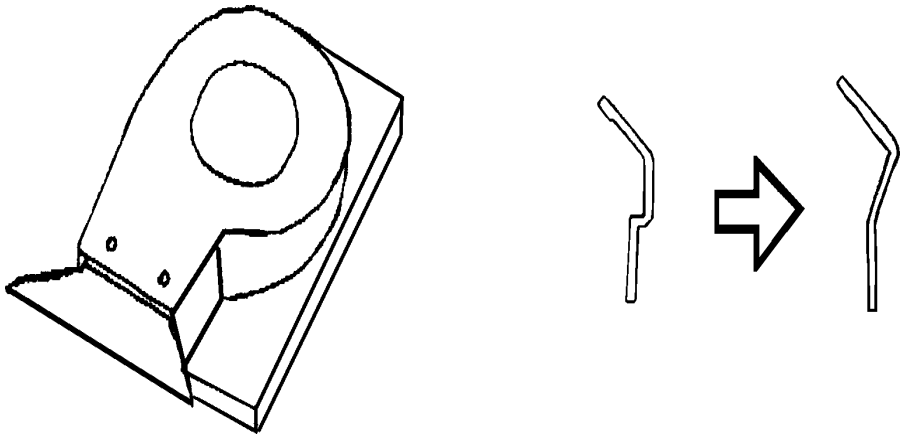
The Separation Fan Assembly PN. 014-93315 and Guide Cover; Pressure; A3 PN. 014-11404 has been changed to aid in paper separation of low quality paper during operation of the RC 6300.

When installing the new Separation Fan Assembly PN. 014-93310 and Guide Cover; Pressure; A3 PN. 014-11404, you must also update the System Main ROM from S33G/V1.03 to System Main ROM S33G/V1.04. Changing the System Main ROM, stops air flow from the Separation Fan during master removal and gives full air flow toward the printed sheets during machine operation. Also, when installing these new parts, the Aero Guide Sheet; A3 PN. 014-14131 must be removed from the machine.
See RC Series Parts List Pg. I-70 and I-71 for Aero Guide Sheet identification and location.

NOTE: This change is optional only to the RC 6300.

The following parts are new for the RC6300:

- o 014-93310-113 Separation Fan Assembly
- o 014-11404-109 Guide Cover; Pressure; A3
- o S33/V1.04 or over
- o 014-14131-103 Aero Guide Sheet; A3 - removed



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03/15/93	03/15/93	**Issue:** None	n/a	1 of 1